

BNL 1

Bruker Nitrogen Liquefier

● User Manual

Version 05



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Please refer to the Model No., Serial No. and Internal Order No. in all correspondence regarding the NMR system or components thereof.

1 Introduction

1.1 General Information

This manual contains important information about the Bruker Nitrogen Liquefier (BNL) as an optional accessory of the magnet system used for NMR spectroscopy. The compliance with all safety and handling instructions, the applicable local accident prevention and general safety regulations are necessary for safe work.

The manual is part of the product. It must be kept nearby the magnet system and free access must be ensured at any time. Read the manual carefully before handling the Bruker Nitrogen Liquefier (BNL) or its components.

1.2 Limitation of Liability

The information in this manual will take into account the current state of the technology.

The manufacturer assumes no liability for damages resulting from:

- non-compliance with the instructions and all applicable documentation,
- use for purposes not intended,
- not sufficiently approved persons,
- arbitrary changes or modifications and
- use of not approved spare parts or accessories.

1.3 Customer Service

Technical support is provided by Bruker Service via telephone or e-mail. For contact information [see page 5](#) of this document.

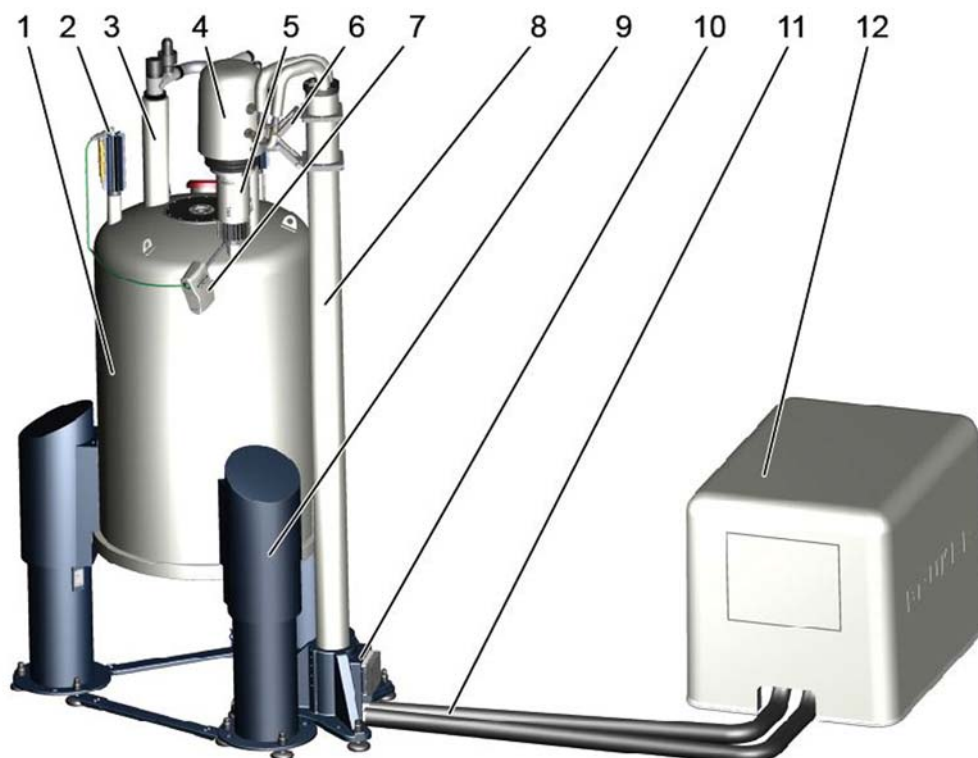
1.4 Warranty

The warranty terms can be found in the sales documents of the Bruker Nitrogen Liquefier and in the Terms and Conditions of Bruker BioSpin AG.

1.5 Copyright

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1.6 General View



- 1 Magnet System
- 2 Nitrogen turrets (three or four possible)
- 3 Helium turrets (two or three possible)
- 4 Cold Head with noise protection cover
- 5 BNL case
- 6 BNL fixing unit
- 7 CMU (Cryostat Monitoring Unit)
- 8 BNL stand tube
- 9 Magnet Stand
- 10 BNL stand with JAC
- 11 Flex lines
- 12 Compressor (noise protection cover optionally)

Figure 1.1: General view of the Bruker Nitrogen Liquefier (BNL)

The heart of the NMR magnet system (1) is a superconducting magnet located inside the helium vessel, which is filled with liquid helium. The helium vessel is surrounded by a nitrogen vessel filled with liquid nitrogen. The outer casing, the room temperature (RT) vessel contains the helium and the nitrogen vessels. The vacuum within the RT vessel reduces thermal conduction.

The helium turrets (3) build the interface to the helium vessel. The nitrogen turrets (2) build the interface to the nitrogen vessel.

RT vessel, helium and nitrogen vessels, turrets, flow systems and the RT bore together build the cryostat of the magnet system. The RT bore allows the access to the magnetic center of the magnet system.

The cryostat is mounted on a magnet stand (9). The isolators in the magnet stand absorb floor vibrations. Different heights and isolators are available optionally.

For more information about the magnet system please refer to the supplied User Manual.

The Bruker Nitrogen Liquefier (BNL) consists of a Cryogenic Refrigerator inside the BNL case (5) and the BNL stand tube (8, 10) with the BNL fixing unit (6) between BNL case and the BNL stand tube (8). Different heights of the BNL stand tube are available depending on the height of the magnet system to apply the BNL to. The Cryostat Monitoring Unit (CMU) (7) shows the BNL operating status. Together with further monitoring components like Java Controller (JAC) and Compressor Control Adapter (CCA) it is possible to control and monitor the BNL with the Magnet Information and Control System (MICS).

The Cryogenic Refrigerator is a closed loop helium expansion cycle. It consists of a Compressor (12), two Flex Lines (11) and a Cold Head (4) inside the BNL case (5). The Flex Lines and the Cold Head are covered with an applicable noise protection cover. For the water cooled compressor a noise protection cover is available optionally.

2 Safety

The Bruker Nitrogen Liquefier (BNL) was designed and manufactured according to best available technical knowledge and practice, achieved in over 50 years of experience of Bruker Corporation. International standards for quality and approval recommended for accessories of superconducting magnets were certified.

Nevertheless non-compliance with the following instructions and safety advice may cause serious hazards and property damage. The residual risks of the magnet system have to be considered. For further information about safety refer to the manual of the magnet system.

2.1 Approved Persons

Bruker BioSpin AG identifies the following qualifications for personnel performing tasks on the Bruker Nitrogen Liquefier or its components:

Approved Customer Personnel:

As a result of professional training by Bruker Service Personnel, experience and knowledge of applicable regulations these persons are qualified to perform the specific tasks on the Bruker Nitrogen Liquefier (BNL) and its components assigned to them in this manual. Approved Customer Personnel are qualified to identify possible hazards and risks associated with the tasks assigned to them and to perform all possible steps to eliminate or minimize these risks.

Bruker Service Personnel:

These persons are qualified by appropriate qualification and professional training and experience (including all necessary knowledge of applicable regulations and regulatory requirements) to perform specific tasks on the Bruker Nitrogen Liquefier (BNL) and its components. Bruker Service Personnel are qualified to identify possible hazards and risks and to perform all possible steps to eliminate or minimize these risks.

2.2 Customer Responsibilities

The customer must obey the security advice and the rules for safety, accident prevention and environmental protection correctly for the Bruker Nitrogen Liquefier (BNL). Furthermore, the customer is responsible for keeping the BNL in good technical condition.

In particular:

- The customer must identify additional dangers resulting from the working conditions at the site of the BNL as a part of the magnet system and provide applicable safety measures.
- The customer must ensure that the site plan meets the specified conditions according to the site planning document for operating the BNL.
- The customer must check the marked danger area around the magnet system and the corresponding instruction plates before working on the BNL or its components.
- The customer has to ensure the intended use of the BNL.
- The customer must clearly define the responsibilities for operation and maintenance of the BNL.
- The customer has to organize appropriate training to approve personnel for operating the BNL.
- The customer must ensure that all employees working with the BNL have read and understood the manual.
- The customer has to provide the necessary personal protective equipment for his employees.
- The customer has to instruct his employees at regular intervals on hazards and safety measures.
- The customer has to instruct other persons not working on the BNL but carrying out work in the same room, for instance cleaning staff or guards about the possible danger at the site of the magnet system.
- The customer has to consider the specific items of the BNL equipped with a Cryogenic Refrigerator. The customer is responsible for obeying the advice given in this manual. In case the Cryogenic Refrigerator is not running correctly his immediate reaction is mandatory. In case of an unexpected alarm his immediate response is mandatory. For further instruction refer to chapter [Troubleshooting on page 35](#).
- The customer must ensure that maintenance is performed according to the schedule listed in chapter [Maintenance Timetable on page 58](#).

2.3 Symbols and Convention

Safety instructions in this manual and labels of devices are marked with symbols. The safety instructions are introduced using indicative words which express the extent of the hazard.

In order to avoid accidents, personal injury or damage to property, always observe safety instructions and proceed with care.

DANGER



DANGER indicates a hazardous situation, which, if not avoided, will result in death or serious injury.

This is the consequence of not following the warning.

1. This is the safety condition.
 - ▶ This is the safety instruction.

WARNING



WARNING indicates a hazardous situation, which, if not avoided, could result in death or serious injury.

This is the consequence of not following the warning.

1. This is the safety condition.
 - ▶ This is the safety instruction.

CAUTION



CAUTION indicates a hazardous situation, which, if not avoided, may result in minor or moderate injury or severe material or property damage.

This is the consequence of not following the warning.

1. This is the safety condition.
 - ▶ This is the safety instruction.

NOTICE

NOTICE indicates a property damage message.

This is the consequence of not following the notice.

1. This is a safety condition.
 - ▶ This is a safety instruction.

SAFETY INSTRUCTIONS

SAFETY INSTRUCTIONS are used for control flow and shutdowns in the event of an error or emergency.

This is the consequence of not following the safety instructions.

1. This is a safety condition.
 - ▶ This is a safety instruction.



This symbol highlights useful tips and recommendations as well as information designed to ensure efficient and smooth operation.

2.4 Residual Risks

In the following chapter the residual risks from applicable risk analysis are summarized. To prevent health hazards and hazardous situations obey all safety instructions and warnings given in this manual. Consider advice about behavior in case of Danger and Emergency Situations given in the User Manual of the magnet system.

2.4.1 Persons

WARNING



Risk of injury and property damage due to handling by not approved persons.

Incorrect handling of the Bruker Nitrogen Liquefier by not approved persons may result in significant bodily injury and property damage.

- ▶ Work must only be carried out by approved persons with applicable qualifications. The necessary qualifications are specified in the beginning of the relevant chapter.
- ▶ In case of doubt, contact Bruker Service. Contact information [see page 5](#) of this document.

2.4.2 Intended Use

The supplied Bruker Nitrogen Liquefier is designed and intended only for liquefying nitrogen inside cryostats of magnet systems equipped with a nitrogen vessel.

WARNING



Risk of damage to life and limb by incorrect use of the Bruker Nitrogen Liquefier.

Incorrect use of the Bruker Nitrogen Liquefier can lead to life-threatening situations and destruction of the Bruker Nitrogen Liquefier and the magnet system.

- ▶ Only use the Bruker Nitrogen Liquefier as intended.
- ▶ Do not change the Bruker Nitrogen Liquefier.
- ▶ Do not exceed specified values for operating the Bruker Nitrogen Liquefier.
- ▶ Damage claims from damages caused by other than the intended use of the Bruker Nitrogen Liquefier are excluded and the customer is held liable.

2.4.3 Safety Devices



WARNING

Risk of damage to life and limb due to not sufficient safety devices.

Several safety devices ensure safe operation of the magnet system equipped with the Bruker Nitrogen Liquefier. The safety devices must always be in correct working condition.

- ▶ Do not block safety devices.
- ▶ Do not remove safety devices.
- ▶ Do not remove the Nitrogen Level Sensor.
- ▶ Check the operational reliability of the safety devices before assembling or working on the Bruker Nitrogen Liquefier.

For information about the safety devices refer to the supplied User Manual of the magnet system and of further equipment. In case of mounting the BNL to a magnet system not manufactured by Bruker BioSpin consider the specific restrictions given in the manual of the magnet system. In case of doubt contact the manufacturer.

2.4.4 Spare Parts



WARNING

Risk of injury and property damage from using incorrect or defective spare parts and accessories.

Incorrect or defective spare parts can cause serious injuries. They may cause damaging, malfunctioning and the destruction of the Bruker Nitrogen Liquefier and the magnet system.

- ▶ Only use original equipment manufacturer spare parts.
- ▶ Only use original equipment manufacturer accessories.

2.4.5 Signs and Labels



WARNING

Risk of damage to persons and property due to not readable signs and labels.

Signs and labels with advice may become not readable.

- ▶ Maintain signs and labels in a readable state.
- ▶ Replace damaged or not readable signs and labels immediately. New signs and labels can be obtained from Bruker Service.

2.4.6 Technical Risks

Magnetic Field



WARNING

Risk of damage to life and limb due to high magnetic fields.

A magnetic field of more than 0.5 mT (5 Gauss) is life-threatening for people with pacemakers or active metal implants. Exposure to more than 8 T can cause damage to health. Duration of exposure (8 h/day) above the limit of 200 mT can cause damage to health. Ferromagnetic tools in the magnetic field are significantly hazardous. Disks and electronic devices may be damaged.

- ▶ Check the marked magnetic field of more than 0.5 mT (5 Gauss) before start up.
- ▶ Keep people with active metal implants away from the 0.5 mT (5 Gauss) area.
- ▶ The permanent workplace of employees must be outside the 0.5 mT (5 Gauss) area.
- ▶ Do not stay or work at magnetic fields of more than 8 T.
- ▶ Prevent exposure of more than 200 mT for more than 8 h/day.
- ▶ Keep disks, credit cards and electronic devices away from the identified area.
- ▶ Do not use ferromagnetic tools or items within the identified area.
- ▶ Only use non-ferromagnetic transportation dewars or pressure cylinders for the cryogenic agents.
- ▶ Only use non-ferromagnetic ladders or steps.

Cryogenic Agents



WARNING

Risk of damage to life and limb due to cryogenic agents.

Risk of damage to life and limb due to not correct handling of liquid cryogenic agents. Within the transition from liquid to gas, helium and nitrogen expand their volume, causing closed vessels or transportation dewars to burst. The evaporating cryogenic agents will displace the breathing air. Helium displaces the breathing air in the upper part of the room, nitrogen displaces the breathing air in the lower parts of the room. In case of not sufficient ventilation this may result in death by suffocation.

Liquid and gaseous cryogenic agents are extremely cold. Contact with liquid or gaseous cryogenic agents will lead to cold burns. Contact with the eyes may cause blindness. Refer to Warning: Low Temperature on [page 20](#).

- ▶ Only use cryogenic agents in well ventilated rooms. In case of doubt ask Bruker Service.
- ▶ Wear an oxygen monitor on the body during service and maintenance work.
- ▶ Prevent any skin contact with liquid or gaseous cryogenic agents.

Electricity



WARNING

Risk of damage to life and limb due to electricity.

Risk of damage to life and limb due to contact with electrical lines and damaged insulation.

- ▶ Work on electrical equipment must be done by an approved electrical technician.
- ▶ Keep moisture away from electrical lines to prevent short-circuits.
- ▶ Check the magnet system electrical grounding before start.

Quench



WARNING

Risk of suffocation during a quench of the magnet system.

A quench is the very fast de-energizing of the magnet by loss of its superconductivity. The stored magnetic energy is converted into heat and thus large quantities of helium evaporate. The evaporating helium will displace oxygen. In case of not sufficient ventilation this may result in death by suffocation.

- ▶ The magnet system site must be well ventilated. In case of doubt contact Bruker Service.
- ▶ The evaporating gas may resemble smoke. Never pour water on the magnet system.

Gas under Pressure



WARNING

Risk of injury due to gas under pressure inside the cryostat and the Bruker Nitrogen Liquefier or further equipment.

The helium or the nitrogen vessel of the cryostat may get sealed off due to ice formation inside the helium or the nitrogen turrets in case of non-compliance with the instruction given in this manual. This may lead to overpressure and damage of the helium or the nitrogen vessel.

Manipulations of components with gas under pressure may lead to injury and property damage.

- ▶ In case of ice inside the helium or the nitrogen turrets contact Bruker Service immediately.
- ▶ Release the pressure to the recommended value before working on components with gas under pressure.
- ▶ Do not seal cryogenic agent vessels of the magnet system or the transportation dewars.
- ▶ Do not connect high pressure transportation dewars to the magnet system. Completely eliminate the high pressure from the transportation dewars before connecting and transferring cryogenic agents.

Low Temperature

WARNING



Risk of injury due to low temperature of liquids and metal parts.

Physical contact with extremely cold liquids and metal parts may cause serious injuries. Contact with the skin may cause cold burns. Contact with the eyes may cause blindness.

- ▶ Always wear protective goggles, protective gloves and protective clothes while handling liquid cryogenic agents or metal parts, which are in contact with liquid cryogenic agents.
- ▶ Protect temperature sensitive components such as O-rings from contact with liquid cryogenic agents.

Risk of Slippage

WARNING



Risk of injury from slippage.

The accumulation of condensed water on the floor and ladders causes slippery surfaces.

- ▶ Always wear safety shoes with an anti-slip sole.
- ▶ Be careful using ladders.
- ▶ Clean floor and ladders regularly.

Risk of Tilting

WARNING



Risk of injury due to tilting of the magnet system.

The magnet system is very sensitive to lateral forces. It may tilt.

Thus:

- ▶ Do not climb onto the magnet system.
- ▶ Do not lean items against the magnet system.
- ▶ Do not lean against the magnet system.
- ▶ Do not move the magnet system on your own.

Heavy Weights



WARNING

Risk of damage to life and limb caused by heavy weights.

Lifting heavy weights is life-threatening due to falling or moving parts.

- ▶ All used lifting equipment must be approved to carry the weight.
- ▶ Do not use damaged lifting equipment.
- ▶ Lifting only with approved qualification.
- ▶ Obey ergonomic guidelines while lifting heavy parts.
- ▶ Protect parts against falling.
- ▶ Always wear safety shoes with approved toe caps.

Transportation



CAUTION

Risk of injury and property damage due to incorrect transportation.

The transportation crates may tilt, movement may get out of control. Thus persons may get injured and the Bruker Nitrogen Liquefier or further equipment may be damaged.

- ▶ Be careful while unloading and moving the crates.
- ▶ Do not move the crates arbitrarily.
- ▶ Pay attention to all symbols on the crates.
- ▶ Pay attention to sharp edges and spikes of the transportation crates and parts by using protective gloves while moving.
- ▶ Move the crates in an upright position.
- ▶ Do not tilt the crates.
- ▶ Prevent crossing thresholds, even if they are only a few millimeters high.
- ▶ Clean the transportation way before transporting the crates.
- ▶ Unpack shortly before assembling.
- ▶ The Bruker Nitrogen Liquefier and further equipment must be protected from rain and other bad weather conditions during transportation.
- ▶ Exclusively move the Bruker Nitrogen Liquefier and further equipment in its original crate.
- ▶ Do not remove the tightening straps inside the crate until assembling.

2.5 Personal Protective Equipment

The personal protective equipment must be worn at any time while working on the magnet system and further equipment to prevent health hazards.



Protective Goggles

Used to protect the eyes from injury due to flying cold liquids and parts.



Protective Gloves

Used to protect the hands from injury caused by contact with extremely cold liquids or surfaces and for protection from injury caused by rough edges.



Protective Clothes

Used to protect the body from injury caused by contact with extremely cold liquids or surfaces and for protection from wounds.



Safety Shoes

Used to protect the feet from injury from falling of heavy objects. An anti-slip sole protects from injury caused by slipping and falling on slippery floor and steps. Only use safety shoes with non-ferromagnetic toe caps.

Portable Oxygen Monitor and Alarm

Used to warn against low oxygen concentration in the air.

2.6 Description of Signs and Labels

Signs and labels are always related to their immediately vicinity. The following signs and labels are found on the magnet system and in the vicinity.



Prohibition sign: No person with pacemakers!

People with pacemakers are endangered in the identified area of 0.5 mT (5 Gauss) and are not allowed to enter these areas.



Prohibition sign: No person with implants!

People with metallic implants are endangered in the identified area of 0.5 mT (5 Gauss) and are not allowed to enter these areas.



Prohibition sign: No watches or electronic devices!

Watches and electronic devices may be damaged in the identified area of 0.5 mT (5 Gauss).



Prohibition sign: No credit cards or other magnetic memory!

Credit cards and magnetic memory may be damaged in the identified area of 0.5 mT (5 Gauss).



Prohibition sign: Do not touch! Do not block!

Do not touch or block identified area.



Hazard warning sign: Strong magnetic field!

- No magnetic memory.
- No jewelry.
- No metallic items.



Emergency exit!

- Always keep the emergency exit clear.
- Follow the arrows if necessary.
- Doors must be pushed open in escape direction.

2.7 Safety Devices

The Bruker Nitrogen Liquefer (BNL) is equipped with the following safety device:



Figure 2.1: BNL safety device

Safety Valve

The safety valve (1) is the safety device of the BNL. It opens with a defined pressure. In case of an accidental overpressure in the BNL the safety valve will release the pressure smoothly.

3 Transportation

3.1 Safety

The transportation is carried out by Bruker Service or approved persons. However, it may happen that other persons have to receive the delivery of the transportation crates. In this case it is essential to obey the instructions in this chapter and to inform these persons beforehand.



WARNING

Heavy Weights (see [page 21](#))



CAUTION

Transportation (see [page 21](#))

3.2 Packaging

The Bruker Nitrogen Liquefier and further equipment is supplied in boxes on a pallet.
The Cryogenic Refrigerator is secured inside with straps against tilting and moving.

Disposal

Keep the original crates for future transportation.

If no further transportation is planned, dispose of the crates according to environmentally friendly regulations.

3.3 Transport Inspection

Investigate the delivery with regard to visible damage and completeness of delivery.

Transport control systems

The shipping and handling monitors (Shock Watch, Tilt Watch) on the transportation crates show, if the crates were kicked or tilted during transportation.

Checks

Shock Watch: Follow instructions on the label.

Tilt Watch: Follow instructions on the label.

In case of damage

- Accept delivery with reservation.
- Make a documentation of all observable damage and add it to the transport documents.
- Start complaint process.
- Contact Bruker Service before installation.

The claim for damage expires after the fixed period.



Thus:

Report damages to Bruker Service immediately after detection of damage. For contact information [see page 5](#) of this document.

3.4 Transport by Forklift / Pallet Jack

A forklift or a pallet jack are recommended to transport the crates to the installation site.

Approved Persons: Approved forklift / pallet jack operator

Precondition: The forklift / pallet jack must be approved for the transportation weight.

Transport



Figure 3.1: Transport by forklift – front side

1. Check the route of transport for the minimal height and width.
2. Check sufficient floor capacity on the route of transport. In case of doubt ask a stress analyst.
3. Check sufficient carrying capacity while using an elevator.
4. Position the forks between the bars of the crate as shown in the figure. Make sure the side towards the operator is the one with the labels on it.



Figure 3.2: Transport by forklift – rear side

5. Make sure the forks of the forklift are longer than the crate and projects out at the back of the crate as shown in the figure.
6. Now lift the fork and move the crate to the site.

3.5 Storing

If it is necessary to store the Bruker Nitrogen Liquefier and further equipment before installation obey the following instructions:

- Store the transportation crates in a closed, dry and dust-free room.
- Store the transportation crates upright.
- Do not tilt the transportation crates.
- Do not unpack the supplied boxes.
- Prevent mechanical vibrations to the boxes.
- Storage temperature: 5 – 40 °C.
- Storage humidity: less than 50 % @ 23 °C.

3.6 Disposal

For disposal after the life cycle please contact Bruker Service for further information. For contact information [see page 5](#) of this document.

4 Assembling

Approved Persons: Bruker Service only

5 Operation

5.1 Safety

Approved Persons

Bruker Service, Approved Customer Personnel

WARNING



Magnetic Fields (see [page 17](#))

Cryogenic Agents (see [page 18](#))

Electricity (see [page 18](#))

Gas under Pressure (see [page 19](#))

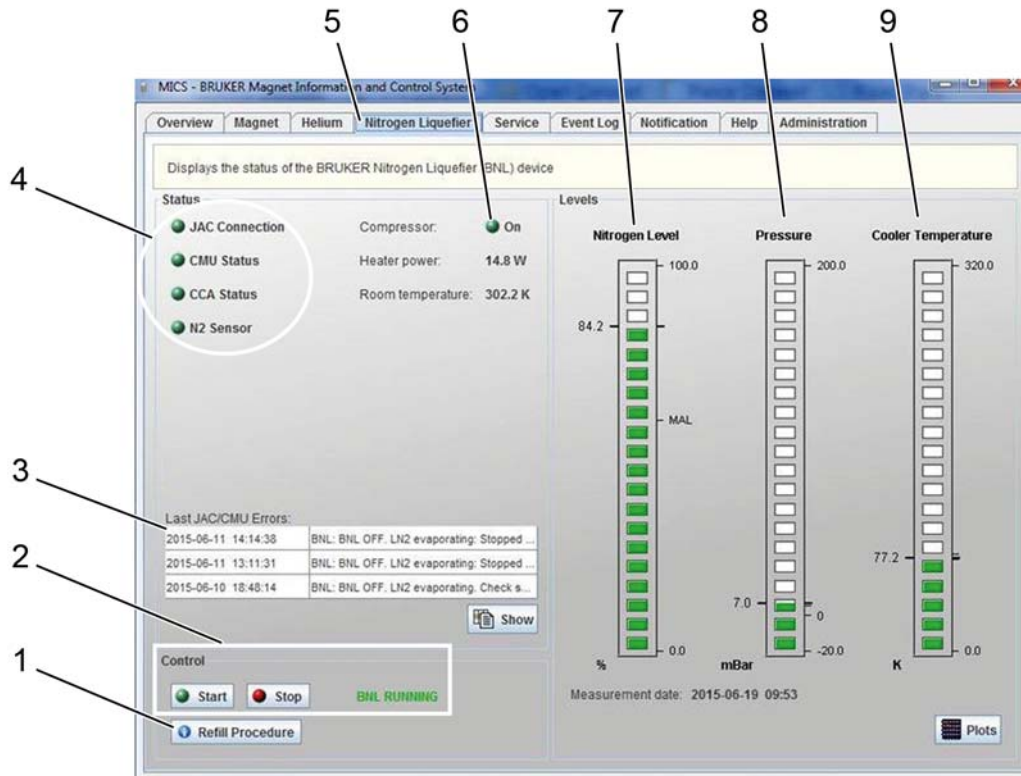
Personal Protective Equipment

- Protective goggles
- Protective gloves

5.2 BNL Interface

The operating status of the BNL is displayed at the MICS and CMU. A bright green LED at the CMU displays the normal operation of the BNL. For any other light see chapter [During Standard Operation on page 42](#).

For further information about MICS refer to the supplied user manual *MICS*.



- 1 Helium and Nitrogen Refill Instruction
- 2 Control Display: Start, Stop buttons; BNL operating status
- 3 JAC/CMU error list
- 4 Operating status of the JAC, CMU, CCA, N₂ Level Sensor
- 5 BNL tab of the MICS User Interface
- 6 Operating status of the Cryogenic Refrigerator Compressor
- 7 Display of the nitrogen level
- 8 Display of the pressure in the nitrogen vessel
- 9 Display of the temperature of the cold head (cold stage)

Figure 5.1: Interface of MICS / Nitrogen (BNL) Menu

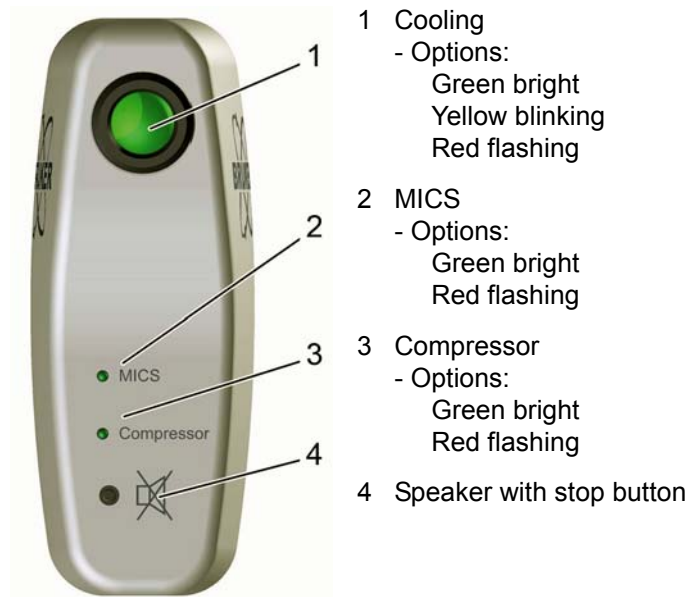


Figure 5.2: Interface of the CMU

- 1 Cooling
 - Options:
 - Green bright
 - Yellow blinking
 - Red flashing
- 2 MICS
 - Options:
 - Green bright
 - Red flashing
- 3 Compressor
 - Options:
 - Green bright
 - Red flashing
- 4 Speaker with stop button

5.3 Operating the BNL

The BNL is designed for operating continuously.



Operating the BNL not continuously will reduce the liquefying capacity and will damage the BNL. Thus do not start and stop the BNL not intended.

Start the BNL with the start button on the MICS User interface. Wait until the status displayed at the MICS User interface is **BNL running**.

Stop the BNL with the stop button on the MICS User interface. A dialog box will open. Enter the password

1964

to continue.

5.4 Helium and Nitrogen Refill

Refer to the supplied manual *Refilling Procedure*. Follow the advice on the BNL tab of the MICS interface.

6 Troubleshooting

Troubleshooting must be performed only with approved qualification.

In case of doubts or problems not specified in the following list contact Bruker Service immediately. For contact information [see page 5](#) of this manual.

6.1 Safety

Approved Persons

Bruker Service, Approved Customer Personnel



WARNING

Magnetic Fields (see [page 17](#))

Cryogenic Agents (see [page 18](#))

Electricity (see [page 18](#))

Gas under Pressure (see [page 19](#))

Personal protective equipment

- Protective goggles
- Protective gloves
- Protective clothes
- Safety shoes

6.2 Problem

6.2.1 During Transportation

Indicator	Possible reason	Solution	By
Tilt Watch / Shock Watch activated.	Careless transportation.	<ol style="list-style-type: none"> 1. Accept delivery with reservation. 2. Remark the extent of damage in the transport documents. 3. Start complaint process. 	Approved Customer Personnel
Visible damage.	Careless transportation.	<ol style="list-style-type: none"> 1. Accept delivery with reservation. 2. Remark the extent of damage in the transport documents. 3. Start complaint process. 	Approved Customer Personnel

6.2.2 During Assembling

Indicator	Possible reason	Solution	By
BNL case touches the turrets of the cryostat.	BNL case mounted on incorrect nitrogen turret.	Mount the BNL to the recommended nitrogen turret.	Bruker Service
BNL case touches the sample changer.	BNL case mounted on incorrect nitrogen turret.	Mount the BNL to the recommended nitrogen turret.	Bruker Service
PTFE turret adaptor can not be mounted.	Incorrect PTFE turret adaptor.	Replace PTFE turret adaptor.	Bruker Service

Table continued

Continued from previous page

Indicator	Possible reason	Solution	By
Vacuum in BNL case does not reach 2×10^{-2} mbar in 5 hours.	O-rings of the vacuum valve may be damaged.	Check and clean O-rings and slots; replace O-rings if necessary.	Bruker Service
	Defective pumping unit or pumping line.	Check pumping unit and pumping line.	Bruker Service
	Moisture inside the BNL case.	Pump and flush the BNL case several times with dry nitrogen gas.	Bruker Service
	Defective BNL case.	Replace BNL case.	Bruker Service

6.2.3 During Cool Down

Indicator	Possible reason	Solution	By
BNL case cold and wet before closing the vacuum valve.	O-rings of the vacuum valve may be damaged.	Check and clean O-rings and slots; replace O-rings if necessary.	Bruker Service
	Defective pumping unit or pumping line or the BNL was switched off over a long period of time.	Check pumping unit and pumping line.	Bruker Service
BNL case cold and wet after closing the vacuum valve.	Vacuum valve not correctly closed.	Warm up the BNL and start the cool down procedure again.	Bruker Service
Heat exchanger of the BNL case cold and wet.	PTFE turret adaptor missing or damaged.	Warm up the BNL. <ul style="list-style-type: none"> - Check if the PTFE adaptor is properly mounted. - Check the PTFE adaptor for cracks. 	Bruker Service

6.2.4 During Operation of the Cryogenic Refrigerator



In case of any issue or failure specified in the following table where the intervention of the operator is necessary, push the stop button at the MICS interface and disconnect the power supply of the compressor.

After resolving the issue, connect the power supply and push the start button at the MICS interface.

If the compressor does not start immediately, press the temperature and the pressure switch for reset and after this the start button at the MICS interface.

For problems not specified in this chapter refer to the supplied manual of the Cryogenic Refrigerator.

Indicator	Possible reason	Solution	By
Compressor is not operating.	No power supply or power supply interrupted.	Check the power supply to the compressor and verify that it meets the system requirements.	Approved Customer Personnel
	Circuit breaker OFF.	Check that the circuit breaker on the front panel of the compressor is ON.	Approved Customer Personnel
		Check for possible causes why the circuit breaker switched OFF.	Approved Customer Personnel
	Pressure switch tripped.	Reset the pressure switch located at the bottom of the front panel of the compressor.	Approved Customer Personnel
	Temperature switch tripped.	Reset the temperature switch located at the bottom of the front panel of the compressor.	Approved Customer Personnel
	Pressure in the nitrogen vessel is too low to start the BNL.	Check nitrogen flow system and nitrogen pressure tube of the CMU for leaks.	Approved Customer Personnel

Table continued

Continued from previous page

Indicator	Possible reason	Solution	By
Compressor is operating, but no pressure fluctuation visible (needles at the pressure gauge not oscillating).	Motor cord disconnected at the compressor	Connect the motor cord to the compressor.	Approved Customer Personnel
		⚠ WARNING: Hot Surfaces	
	Motor cord disconnected at the cold head.	Connect the motor cord to the cold head.	Approved Customer Personnel
		If the problem is still not solved, contact Bruker Service.	Approved Customer Personnel
	Motor cord defective.	Check continuity of all four conductors in the motor cord. If not correct, replace the motor cord.	Bruker Service
	Aeroquip® connectors of the flex lines not correctly tightened at the compressor or at the cold head.	Tighten the Aeroquip® connectors correctly.	Bruker Service
	High and low pressure helium flex line changed at the compressor or at the cold head.	Check if the flex lines are mounted correctly at the compressor respecting high and low pressure port.	Bruker Service
	Rotary valve inside the cold head is defective, typical sound of the rotary valve is missing.	Replace the cold head.	Bruker Service

Table continued

Continued from previous page

Indicator	Possible reason	Solution	By
Only with water cooled option: Compressor is operating, pressure fluctuation is visible at the pressure gauges, extinguishes shortly after start.	Water chiller not operating.	Check possible reasons why the water cooler is not operating. Start the water chiller.	Approved Customer Personnel
	Cooling water flow too low.	Check if cooling water supply is sufficient (refer to the supplied manual of the Cryogenic Refrigerator).	Approved Customer Personnel
	Cooling water flow too low due to ice, blockage, fouling or leak in the cooling water lines.	Search possible reason for the disturbance. Check the cooling water supply is as specified in the supplied manual of the Cryogenic Refrigerator and the manual of the water chiller.	Approved Customer Personnel
	Not correct environmental temperature (too high or too low).	Check the environmental temperature is as specified.	Approved Customer Personnel
	Not correct water temperature (too high or too low).	Check the cooling water temperature is as specified.	Approved Customer Personnel
Compressor is operating, cryogenic refrigeration not sufficient.		Exclude all previous reasons of this list.	Approved Customer Personnel
	Not correct maintenance.	Check periodic maintenance work was made according to schedule (see chapter Maintenance Timetable on page 58).	Approved Customer Personnel
		If the problem is still not solved, contact Bruker Service.	Approved Customer Personnel
	Defective cryocooler components	- cold head - compressor - flex lines	Bruker Service

Table continued

Continued from previous page

Indicator	Possible reason	Solution	By
<i>Continue of:</i> Compressor is operating, cryogenic refrigeration not sufficient.		⚠ WARNING: Hot Surfaces	
	Low helium pressure inside the compressor helium circuit.	Refill helium gas of high purity (He 5.0, 99.999 %). Refer to the supplied manual of the Cryogenic Refrigerator.	Bruker Service
	Low helium pressure due to small leak inside the helium circuit.	<ol style="list-style-type: none"> 1. Leak detection with leak detector at connectors, flex lines, inside compressor, cold head. 2. Eliminate leak, if possible. 3. Refill helium gas of high purity (He 5.0, 99.999 %). Refer to the supplied manual of the Cryogenic Refrigerator. 	Bruker Service
	High helium pressure inside the compressor helium circuit.	Vent helium to the set value. Refer to the supplied manual of the Cryogenic Refrigerator.	Bruker Service
<i>Continue of:</i> Compressor is operating, liquefying capacity not sufficient.	Cold head contaminated.	Remount the cold head. Pump and flush the cold head.	Bruker Service
	Cold head defective.	Replace the cold head.	Bruker Service
	Cryogenic Refrigerator contaminated.	Replace the complete Cryogenic Refrigerator.	Bruker Service
TopSpin error message: LN ₂ level measurement failed due to invalid measurement.	BSMS Service Web is not correctly configured.	Configure the BSMS Service Web: on the <i>Nitrogen Level Monitoring</i> tab set the <i>Low Alarm Level</i> to 0.	Bruker Service

6.2.5 During Standard Operation

The following tables summarize the display of the CMU and of the MICS interface on the left side (on even pages). The reason and solution is given on the right side (on odd pages). For further information refer to the User Manual of the magnet system and to the User Manual *MICS*.

Display CMU				Interface MICS				
Cooling	MICS	Com-pressor	Buzzer	Message (Window, E-mail)	JAC	CMU	CCA	N ₂
 blink	 bright	 bright		BNL function not optimal; Call Bruker Heater power below limit	 bright	 bright	 bright	 bright
 blink	 bright	 bright		BNL function not optimal; Call Bruker Temperature sensor missing	 bright	 bright	 bright	 bright
 blink	 bright	 bright		BNL function not optimal; Call Bruker Nitrogen level below limit (degradation)	 bright	 bright	 bright	 bright
 blink	 bright	 bright		BNL function not optimal; Call Bruker LN ₂ sensor adaptor connection missing	 bright	 bright	 bright	 flash
 blink	 bright	 blink		BNL function not optimal; Call Bruker Compressor flow sensor missing	 bright	 bright	 bright	 bright



In case of a complete failure of the BNL, the nitrogen in the nitrogen vessel will be sufficient to cool the magnet for at least 7 days. If solving the issue takes longer, it is necessary to refill nitrogen at all time (refer to the supplied manual *Refilling Procedure*).

Sensor/Value Log files in MICS	Possible reason	Solution	By
Controller heater < Min.	Liquefying capacity is decreasing, yet sufficient.	see chapter During Operation of the Cryogenic Refrigerator on page 38 .	Approved Customer Personnel
	Vacuum at BNL case not sufficient.	Check vacuum at the BNL case. Rebuild vacuum at BNL case if necessary.	Bruker Service
Temperature sensor OFF.	Cable not connected at CMU or BNL.	Check connection and cables at CMU and BNL.	Approved Customer Personnel
	PT100 at cold head defective.	Replace PT100 at cold head.	Bruker Service
Nitrogen Level Sensor (NLS)	Leak at nitrogen flow system or pressure sensor tube.	Check nitrogen flow system and pressure sensor tube for leaks.	Approved Customer Personnel
	Leak on BNL case or on cooler flange.	Warm up BNL. Check O-ring of cooler flange. Remove BNL case. Check O-rings.	Bruker Service
Nitrogen Level Sensor (NLS) OFF.	Sensor cable not connected at JAC or NLS.	Check connection and cables on JAC and NLS.	Approved Customer Personnel
	Power cable not connected.	Check connection at NLS and power supply.	
			If the problem is still not solved, contact Bruker Service, BNL still operating.
	NLS defective.	Replace NLS.	Bruker Service
CCA flow and temperature sensor OFF.	Cable not connected at CCA or JAC.	Check connection and cables at CCA and JAC.	Customer Personnel
		If the problem is still not solved, contact Bruker Service, BNL still operating.	Approved Customer Personnel
	Flow sensor defective.	Replace flow sensor.	Bruker Service

Continued from previous page

Display CMU				Interface MICS				
Cooling	MICS	Com-pressor	Buzzer	Message (Window, E-mail)	JAC	CMU	CCA	N ₂
 blink	 bright	 blink		BNL function not optimal; Call Bruker Compressor room temperature sensor missing	 bright	 bright	 bright	 bright
 flash	 bright	 bright		BNL switched off for safety reasons; LN₂ evaporating; Check system status Heater power above limit	 bright	 bright	 bright	 bright
 flash	 bright	 bright		BNL switched off for safety reasons; LN₂ evaporating; Check system status N ₂ pressure above limit	 bright	 bright	 bright	 bright

Continued from previous page

Sensor/Value Log files in MICS	Possible reason	Solution	By
CCA flow and temperature sensor OFF.	Cable not connected at CCA or JAC.	check connection and cables at CCA and JAC.	Approved Customer Personnel
		If the problem is still not solved, contact Bruker Service, BNL still operating.	Approved Customer Personnel
	Temperature sensor defective.	Replace CCA.	Bruker Service
Controller heater > Max.	Leak at nitrogen flow system or pressure sensor tube.	Check nitrogen flow system for leaks (cold spots, ice cover).	Approved Customer Personnel
	Controller heater defective.	Check connection and cables at CMU and BNL.	Approved Customer Personnel
	Nitrogen vessel empty.	Check nitrogen level; if too low refill as soon as possible.	Approved Customer Personnel
		If the problem is still not solved, contact Bruker Service immediately.	Approved Customer Personnel
	Leak between BNL case and BNL mounting turret.	Warm up BNL; remove BNL case and check all O-rings.	Bruker Service
	Heater at cold head defective.	Warm up BNL; remove cold head; replace heater.	Bruker Service
	Relative pressure maximum (~13 mbar).	Liquefying capacity not sufficient.	see chapter During Operation of the Cryogenic Refrigerator on page 38 .
Nitrogen vessel empty.		Check nitrogen level; if too low refill as soon as possible.	Approved Customer Personnel
BNL mounting turret inside blocked with ice.		Call Bruker Service immediately. Do not try to remove ice!	Approved Customer Personnel
Vacuum at BNL case not sufficient.		Rebuild vacuum at BNL case.	Bruker Service

Continued from previous page
























Display CMU				Interface MICS				
Cooling	MICS	Com-pressor	Buzzer	Message (Window, E-mail)	JAC	CMU	CCA	N ₂
 flash	 bright	 bright		Organize LN₂ transfer immediately LN ₂ level too low	 bright	 bright	 bright	 bright
 flash	 bright	 bright		Organize LN₂ transfer LN ₂ level below optimum	 bright	 bright	 bright	 bright
 flash	 bright	 bright		BNL switched off for safety reasons; LN₂ evaporating; Check system status Pressure below limit	 bright	 bright	 bright	 bright

Table continued

Continued from previous page

Sensor/Value Log files in MICS	Possible reason	Solution	By
LN ₂ level below MAL (20 %).	BNL OFF.	1. Refill nitrogen as soon as possible. 2. Check possible reasons. 3. Turn BNL ON. If nitrogen level is at 0 % call Bruker Service immediately.	Approved Customer Personnel
	Nitrogen Level Sensor defective.	Replace Nitrogen Level Sensor.	Bruker Service
LN ₂ level below optimum.	BNL OFF.	1. Refill nitrogen as soon as possible. 2. Check possible reasons. 3. Turn BNL ON.	Approved Customer Personnel
	Nitrogen Level Sensor defective.	Replace Nitrogen Level Sensor.	Bruker Service
Relative pressure zero.	Leak at nitrogen flow system or pressure sensor tube.	Check nitrogen flow system for leaks (cold spots, ice).	Approved Customer Personnel
	Controller heater defective.	Check connection and cables at CMU and BNL.	Approved Customer Personnel
		If the problem is still not solved, contact Bruker Service immediately.	Approved Customer Personnel
	Leak between BNL case and BNL mounting turret.	Warm up BNL; remove BNL case and check all O-rings.	Bruker Service
	Heater at cold head defective.	Warm up BNL; remove cold head; replace heater.	Bruker Service

Table continued

Troubleshooting

Continued from previous page
















Display CMU				Interface MICS				
Cooling	MICS	Com-pressor	Buzzer	Message (Window, E-mail)	JAC	CMU	CCA	N ₂
 flash	 bright	 bright		BNL switched off for safety reasons; LN₂ evaporating; Check system status Temperature below limit	 bright	 bright	 bright	 bright
 flash	 bright	 bright		Helium level not OK	 bright	 bright	 bright	 bright

Table continued

Continued from previous page

Sensor/Value Log files in MICS	Possible reason	Solution	By
T _{PRK} (PT100) < 76 K.	Controller defective.	1. Check connection of CMU and JAC. 2. Check heater connection.	Approved Customer Personnel
	BNL mounting turret blocked with ice.	Call Bruker Service immediately. Do not try to remove ice!	Approved Customer Personnel
		Remove ice. Check for leaks on nitrogen flow system, pressure sensor tube and BNL case.	Bruker Service
	Heater at cold head defective.	Replace heater at cold head.	Bruker Service
	JAC, CMU defective.	Replace CMU or JAC.	Bruker Service
Helium level too low or helium level sensor defective	Helium level too low.	Refill helium. Refer to the supplied manual <i>Refilling Procedure</i> .	Approved Customer Personnel
	Helium level sensor defective.	Check connections and cables of the helium level sensor.	Approved Customer Personnel
		If the problem is still not solved, contact Bruker Service immediately.	Approved Customer Personnel
		Replace helium level sensor.	Bruker Service

Table continued

Continued from previous page

Display CMU				Interface MICS				
Cooling	MICS	Com-pressor	Buzzer	Message (Window, E-mail)	JAC	CMU	CCA	N ₂
 flash	 bright	 bright		BNL switched off for safety reasons; LN₂ evaporating; Check system status Temperature above limit	 bright	 bright	 bright	 bright
 flash	 bright	 bright		BNL switched off for safety reasons Quench detected	 bright	 bright	 bright	 bright
 flash	 bright	 bright		BNL switched off for safety reasons; LN₂ evaporating; Check system status No heater power	 bright	 bright	 bright	 bright

Table continued

Continued from previous page

Sensor/Value Log files in MICS	Possible reason	Solution	By
T _{PRK} (PT100) > 80 K.	Liquefying capacity not sufficient, Cryogenic Refrigerator not operating properly.	see chapter During Operation of the Cryogenic Refrigerator on page 38.	Approved Customer Personnel
	Leak at nitrogen flow system or pressure sensor tube.	Check nitrogen flow system for leaks (cold spots, ice cover).	Approved Customer Personnel
		If the problem is still not solved, contact Bruker Service immediately.	Approved Customer Personnel
	Leak between BNL case and BNL mounting turret.	Warm up BNL; remove BNL case and check all O-rings.	Bruker Service
	Vacuum at BNL case not sufficient.	Rebuild vacuum at BNL case.	Bruker Service
Relative pressure > 200 mbar.	Switch compressor OFF.	See trouble shooting work in chapter After a Quench in the User Manual of the magnet system.	Approved Customer Personnel
	Pressure sensor defective.	Replace CMU board.	Bruker Service
Controller heater 0 W.	Condensing capacity not sufficient, Cryogenic Refrigerator not operating properly.	see chapter During Operation of the Cryogenic Refrigerator on page 38.	Approved Customer Personnel
	BNL mounting turret blocked with ice.	Call Bruker Service immediately. Do not try to remove ice!	Approved Customer Personnel
	Vacuum at BNL case not sufficient.	Rebuild vacuum at BNL case.	Bruker Service

Table continued

Continued from previous page

























Display CMU				Interface MICS				
Cooling	MICS	Com-pressor	Buzzer	Message (Window, E-mail)	JAC	CMU	CCA	N ₂
 flash	 bright	 bright		BNL OFF; Check CMU/CCA status CMU connection missing	 bright	 flash	 bright	 bright
 flash	 bright	 flash		BNL OFF; Check CMU/CCA status CCA connection missing	 bright	 bright	 flash	 bright
 blink	 bright	 flash		BNL function not optimal; Call Bruker Compressor water flow below limit Compressor water temperature above limit	 bright	 bright	 bright	 bright

Table continued






























Continued from previous page

Sensor/Value Log files in MICS	Possible reason	Solution	By
CMU status red in MICS.	CMU disconnected.	Check connection of the cables at CMU and JAC.	Approved Customer Personnel
	Compressor not operating.	Restart compressor.	Approved Customer Personnel
		If the problem is still not solved, contact Bruker Service immediately.	Approved Customer Personnel
	CMU or CMU cable defective.	Replace cable or CMU or power supply.	Bruker Service
CCA status red in MICS.	CCA disconnected.	Check connection of the cables between CCA / JAC and compressor.	Approved Customer Personnel
	Compressor not operating.	Restart compressor.	Approved Customer Personnel
		If the problem is still not solved, contact Bruker Service immediately.	Approved Customer Personnel
	CCA or CCA cable defective.	Replace cable or CCA or power supply.	Bruker Service
Cooling water flow too small. or Cooling water temperature too high.	Compressor water cooling not sufficient.	see chapter During Operation of the Cryogenic Refrigerator on page 38.	Approved Customer Personnel
	Compressor water cooling not sufficient.	see chapter During Operation of the Cryogenic Refrigerator on page 38.	Approved Customer Personnel

Table continued

Troubleshooting

Continued from previous page

Display CMU				Interface MICS				
Cooling	MICS	Com-pressor	Buzzer	Message (Window, E-mail)	JAC	CMU	CCA	N ₂
 blink	 bright	 flash		BNL OFF; LN₂ boil-off Compressor room temperature too high	 bright	 bright	 bright	 bright
 flash	 bright	 flash		BNL OFF; LN₂ boil-off; Check Compressor status Compressor OFF	 bright	 bright	 bright	 bright
-	-	-	-	BNL OFF; LN₂ evaporating; Check system status Serious power failure; JAC/CMU Communication error	 flash	-	-	-
 flash	 flash	 flash		BNL OFF; LN₂ evaporating; Check system status Serious power failure	 flash	 flash	 flash	 flash
 blink	 flash	 bright		EMAIL JAC MICS connection missing	-	-	-	-

Continued from previous page

Sensor/Value Log files in MICS	Possible reason	Solution	By
Compressor room temperature too high or too low.	Compressor cooling not sufficient.	Check compressor room temperature is inside set values.	Approved Customer Personnel
Compressor OFF.	Compressor not operating.	see chapter During Operation of the Cryogenic Refrigerator on page 38.	Approved Customer Personnel
JAC and CMU OFF.	Power supply at CMU disconnected.	Check connection of the power supply at CMU.	Approved Customer Personnel
	Power supply defective.	Check power supply and circuit breaker.	Approved Customer Personnel
JAC OFF.	Power supply at JAC disconnected.	Check connection between CMU and JAC.	Approved Customer Personnel
	JAC defective.	Replace JAC.	Bruker Service
MICS led red at CMU display.	Console workstation down.	Restart workstation.	Approved Customer Personnel
	MICS Software not running.	Restart MICS; MICS has to run at all times.	Approved Customer Personnel

6.2.6 During Warming up and Disassembling

Indicator	Possible reason	Solution	By
BNL case can not be removed.	PTFE turret adaptor still cold.	Mount the positioning adaptor and wait until the BNL case can be removed.	Bruker Service

6.3 Troubleshooting Work

Procedure in case of an alarm signal

In case of failure of the BNL the nitrogen will not be liquefied any more. Refill nitrogen as usual following the standard refill intervals specified for the magnet system. Refer to the User Manual of the magnet system for further information.



The Minimum Allowed Level of Nitrogen is set to 20 % while operating the BNL. A warning is given at a Nitrogen level of 60 %. Bruker recommends refilling Nitrogen as soon as the level drops below 60 % to guarantee seven days time to refill Nitrogen in case of a failure of the BNL.

If the liquefying capacity of the BNL or other values exceeds the set value, an alarm will warn the operator (see chapter [During Standard Operation on page 42](#)). If the problem can not be solved by Approved Customer Personnel, contact Bruker Service.

Follow this procedure to fix the issue before contacting Bruker Service.

1. Switch OFF the alarm at the CMU
2. Take note of:
 - Date and time.
 - Which errors or warnings appear?
 - What are the readings of the pressure gauges, run time counter etc. of the compressor?
 - Which parts seem to be ok/not ok?
 - How did the failure occur and what happened before failure?
3. Save the MICS log file: use the button *System Status* in the MICS *Help* tab. Send the MICS log file with request to Bruker Service.

7 Maintenance

Maintenance must be performed only with approved qualification.

In case of doubt contact Bruker Service. For contact information [see page 5](#) of this document.

7.1 Safety

Approved Persons

Bruker Service, Approved Customer Personnel

WARNING



Magnetic Fields (see [page 17](#))

Cryogenic Agents (see [page 18](#))

Electricity (see [page 18](#))

Gas under Pressure (see [page 18](#))

Low Temperature (see [page 20](#))

Tilting (see [page 20](#))

Personal protective equipment

Protective goggles

Protective gloves

Safety shoes

Necessary Tools and Equipment

Refer to chapter [Assembling Work](#) in the service manual.

7.2 Cleaning

Procedure

- Clean the BNL stand, the BNL stand tube, the CMU case and the noise protection covers of the cold head and the compressor (optionally) with a dry or slightly damp cloth.
- Only use water and neutral detergents.
- Do not use volatile cleaning solvents.

7.3 Maintenance Timetable

Interval	Device	Work	By
daily	CMU / MICS	Check status of the BNL at the display of the CMU and MICS.	Approved Customer Personnel
4000 h (0.5 year)	Cryogenic Refrigerator	<ul style="list-style-type: none"> • Check the values at the high and low pressure gauges on the front panel of the compressor if the mean values are different and if an oscillation of the needles is noticeable. Refer to the supplied manual of the cryogenic refrigerator. Contact Bruker Service if values are different. <p>Water cooled option only:</p> <ul style="list-style-type: none"> • Check the proper operation of the water cooling unit. • Check system pressure, water flow and temperatures. Refer to the manual of the water cooling unit for further information. 	Approved Customer Personnel

Table 7.1: Maintenance Timetable – part 1

Table continued

Continued from previous page

Interval	Device	Work	By
17520 hours (2 years)	Cryogenic Refrigerator	<ul style="list-style-type: none"> Replace the adsorber of the compressor. Refer to the supplied manual of the cryogenic refrigerator. Check the values at the high and low pressure gauges on the front panel of the compressor if the mean values are different and if an oscillation of the needles is noticeable. Refer to the supplied manual of the cryogenic refrigerator. <ul style="list-style-type: none"> - Pressure too high: Vent helium gas. Use the Service Kit. - Pressure too low: Refill helium gas of high purity (He 5.0, 99.999 %). Use the Service Kit. Replace the cold head. Refer to chapter Replacement of Cold Head and Bellows in the service manual. 	Bruker Service
	Dewar	<ul style="list-style-type: none"> Check the nitrogen level; if nitrogen level is less than 80 % refill nitrogen. Refer to the supplied manual <i>Refilling Procedure</i>. Check that the nitrogen turrets are free of ice by inserting an at least 50 cm long tube into the nitrogen turrets or using the CRP N₂ filling device. 	Bruker Service
	BNL case	<ul style="list-style-type: none"> Rebuild vacuum at BNL case. Refer to chapter Assembling Work in the service manual. 	Bruker Service
	CMU	<ul style="list-style-type: none"> Restart JAC by switching the CMU power supply ON/OFF. 	Bruker Service
35040 hours (4 years)	Bellows at the BNL case	<ul style="list-style-type: none"> Replace the bellows of the BNL case. Refer to chapter Replacement of Cold Head and Bellows in the service manual. 	Bruker Service
	Cryogenic Refrigerator	<ul style="list-style-type: none"> Replace the compressor. Recommended option: Pump and flush the flex lines with helium gas of high purity (He 5.0, 99.999 %). 	Bruker Service

Table 7.2: Maintenance Timetable – part 2

7.4 Maintenance Work at the BNL

Approved Persons: Bruker Service only

8 Disassembling

Approved Persons: Bruker Service only

9 Technical Data BNL I

9.1 Specifications BNL

	Value	Unit
BNL Type	BNL 1	
Nitrogen liquefying rate	450	ml / h
Cryogenic Refrigerator cooling options	Water, Air	

Table 9.1: Specifications BNL



For further Technical Data refer to the supplied manuals of the magnet system and of the further equipment.

9.2 Weights

	Value	Unit
System weight	~ 175	kg
BNL stand	~ 30	kg
Cryocooler parts weight (incl. flex lines, cold head, compressor and accessories)	~ 145	kg

Table 9.2: BNL I System Weight

9.3 Dimensions for Transportation

	L x D x H	Unit
BNL	120 x 62 x 70	cm ³
BNL stand	305 x 20 x 30	cm ³
Cryocooler compressor	90 x 98 x 95	cm ³
Cryocooler cold head	72 x 33 x 33	cm ³
Cryocooler accessories	35 x 30 x 25	cm ³
Monitoring package	45 x 30 x 30	cm ³
Flex line box	80 x 50 x 80	cm ³

Table 9.3: Dimensions for Transportation

9.4 Environmental conditions

	Value	Unit
Minimum ambient temperature	7	°C
Maximum ambient temperature	38	°C
Maximum relative humidity up to 31°C	80	%
Maximum relative humidity between 31°C and 40°C linearly decreasing	80-50	%

Table 9.4: Environmental conditions

9.5 Temperature Sensor

The temperature sensor (PT 100) is used to monitor the temperature of the BNL during cooling down and warming up.

PT 100



Measure the resistance with a maximum current of 1 mA.

	Temperature	Unit	Resistance	Unit
Room Temperature	293	K	107.8	Ω
	273	K	100.0	Ω
	250	K	91.0	Ω
	200	K	71.1	Ω
	150	K	50.9	Ω
	100	K	30.0	Ω
Liquid Nitrogen	77	K	20.1	Ω

Table 9.5: Characteristic Values PT 100

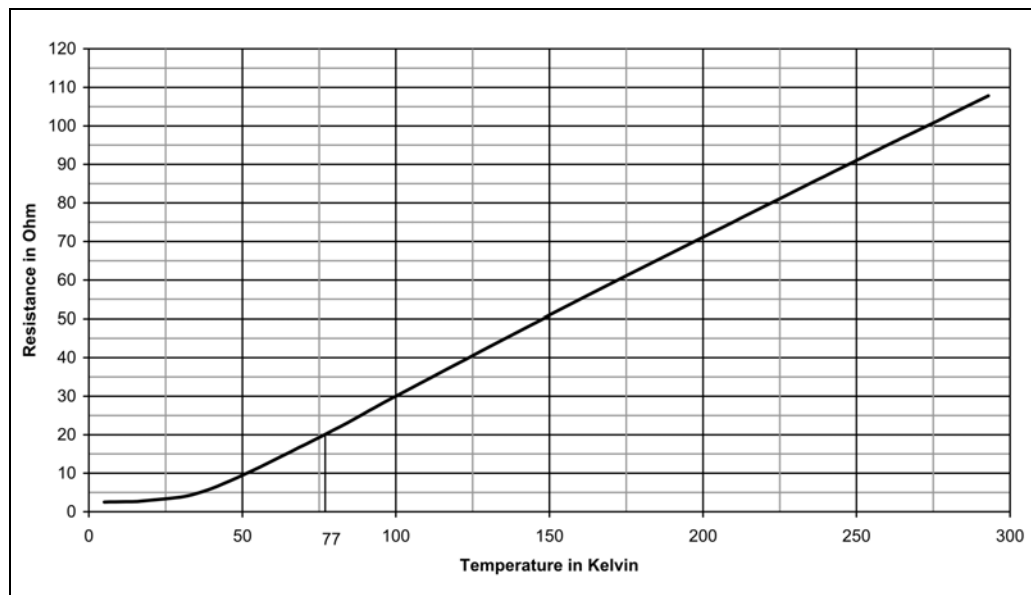


Figure 9.1: Characteristic Curve PT 100

Appendix A

A.1 Warning Signs

Danger

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A.3 Abbreviations

Abbreviations	Description
BNL	Bruker Nitrogen Liquefier
CCA	Compressor Control Adapter
CMU	Cryostat Monitoring Unit
JAC	Java Controller
MICS	Magnet Information and Control System.
NMR	Nuclear Magnetic Resonance
RT	Room Temperature; used as prefix of parts which are at room temperature

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B

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C

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Revision History List

Index:	Date:	Alteration Type:
00	February 2012	First version according to new Bruker Corporate Guide Line.
01	May 2012	Update with disposal link, removal of Technical Data, Weight and Dimension.
02	September 2012	Update Troubleshooting.
03	August 2014	Update Troubleshooting.
04	January 2016	Added description of new safety device at the BNL case, update of MICS GUI and chapter Troubleshooting.
05	August 2017	New concept of assembling flex lines.



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